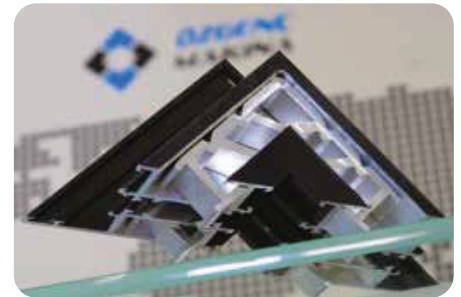
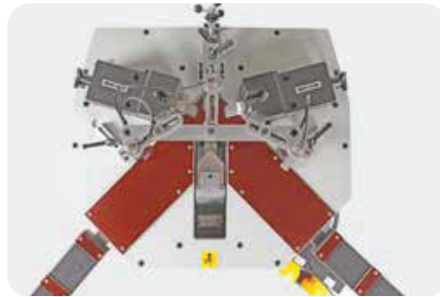


OMRM 136



Alüminyum Profil Köşe Birleştirme Presi Corner Crimping Machine for Aluminium Profiles

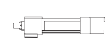
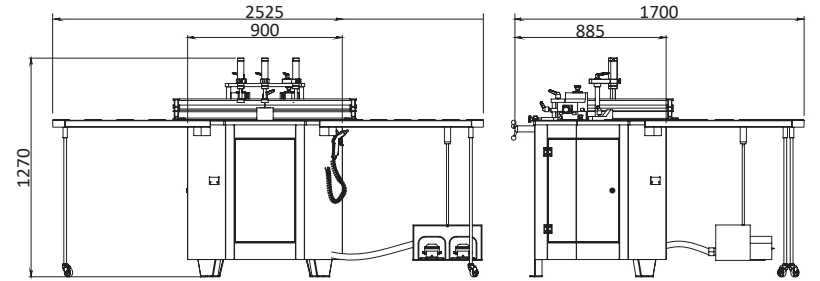


TR

- 2 universal bıçakla donatılmış pres kafaları 3 eksenle ayarlanabilmektedir
- Pnömatik sıkma işlemi, kollu bir sistem sayesinde presleme kafalarında senkronize hareket sağlar
- Gönye dayama hidropnömatik kilitlenme sistemine sahiptir
- Çerçevelerin hareketini kolaylaştıran içe giren hidropnömatik gönye dayama ünitesi
- Gönye dayama ünitesi presleme esnasında profillerin düzgün hizalanmasını ve sabitlenmesini sağlar
- 3 yatay pnömatik sıkma ünitesi profillerin düzgün yerleşimini ve sabitlenmesini sağlar
- Presleme grubu istenilen pozisyona mikrometrik ölçüde ayarlanabilmektedir
- Yan ayar kolları çerçeveyi hizalandırır
- 2 adet bıçak çifti (4 & 6 mm)
- Destek sehpaları (sağ & sol)
- 2 pedallı kontrol
- Pnömatik çalışma sistemli

EN

- 2 universal heads supplied with knives adjustable in 3 axes
- Pneumatic crimping via lever system ensures synchronous movement of the punching heads
- Miter stop has hydropneumatic locking system
- Hydropneumatic drop-away stop for easier handling of the frames
- Miter unit ensures correct alignment and fixation of the profiles during the crimping operation
- 3 vertical pneumatic clamps ensure correct positioning and fixing of the profiles in the machine
- Pressing group can be adjusted micrometrically to the desired position.
- Alignment of frame with side stops
- 2 pairs of standard crimping knives (4 & 6 mm)
- Supporting arms for profiles (right & left)
- Two pedal control
- Pneumatic working principle



Hydropneumatic pressure
Bar
100-120



Air
6-8 bar
55 lt/cycle



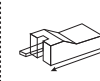
380 kg



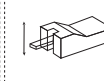
H = 1270 mm
W = 2525 mm
D = 1700 mm



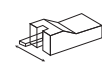
Crimping tools stroke
kg*F
6500



Crimping tools stroke
25 mm



Max. crimping height
200 mm



Crimping tools ad.in
cross directions
60 mm



Profile baking
block stroke
140 mm